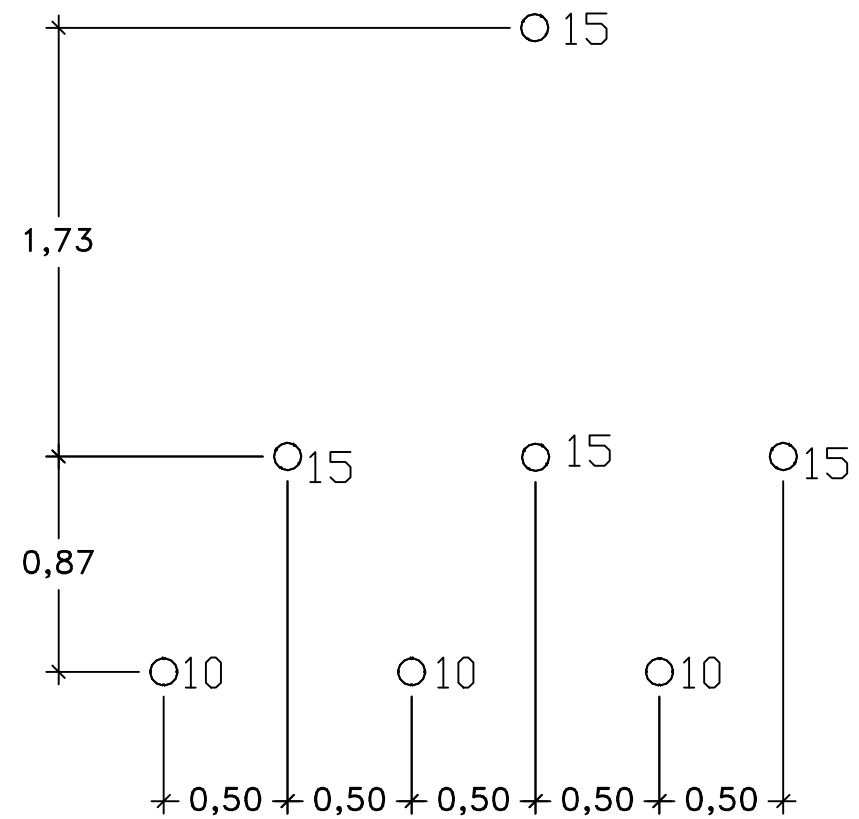
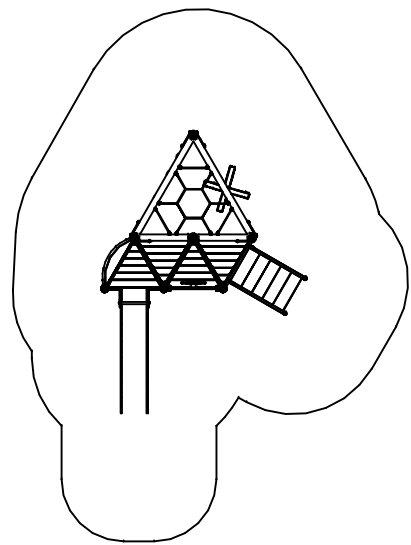
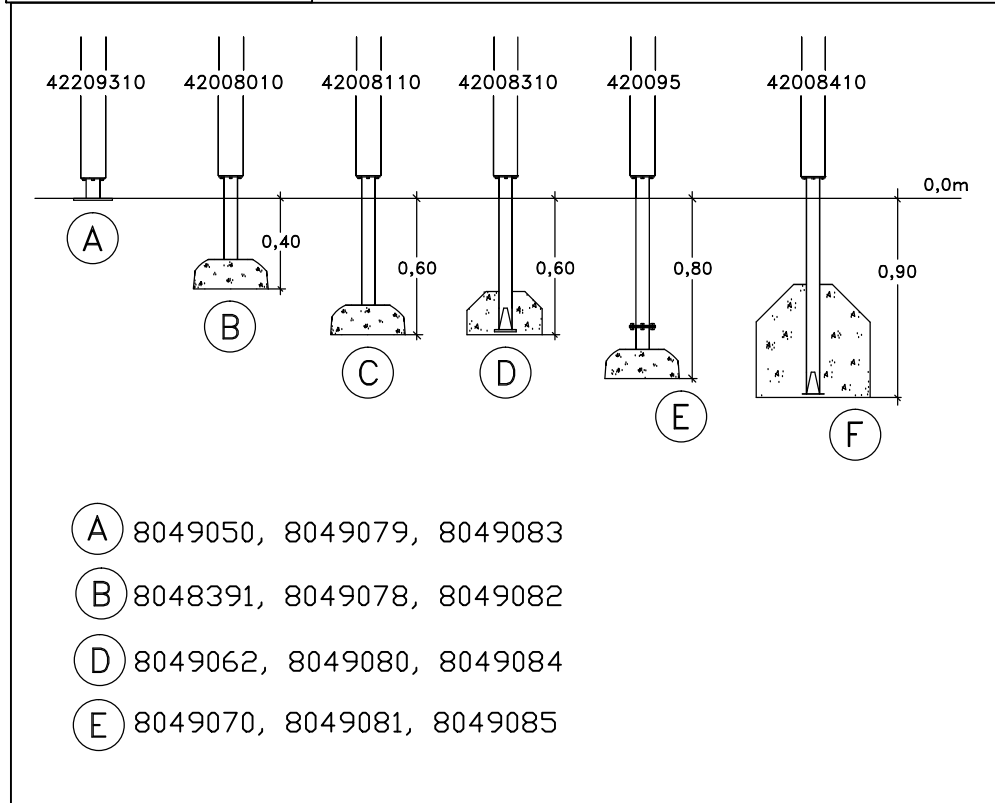


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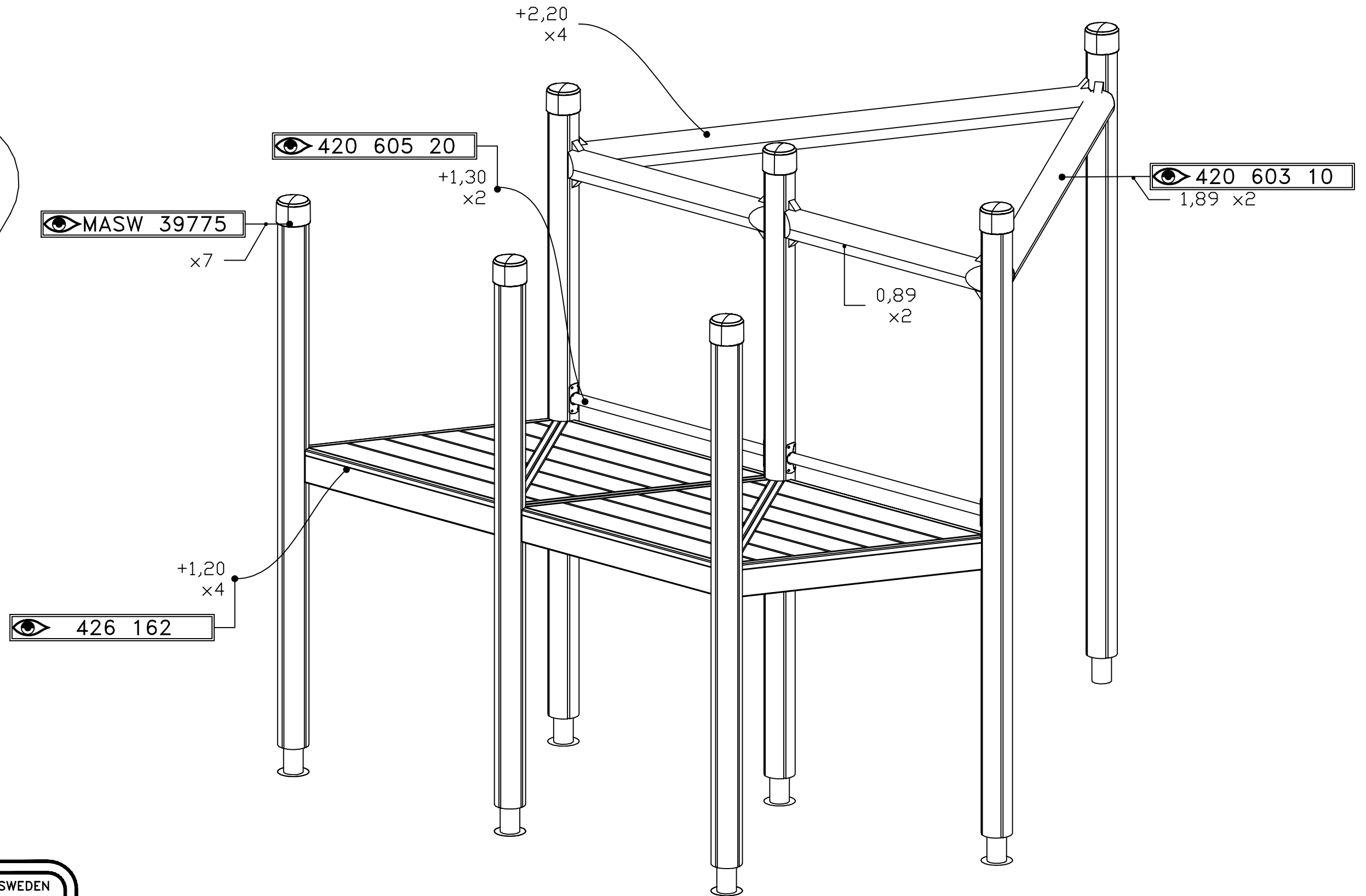
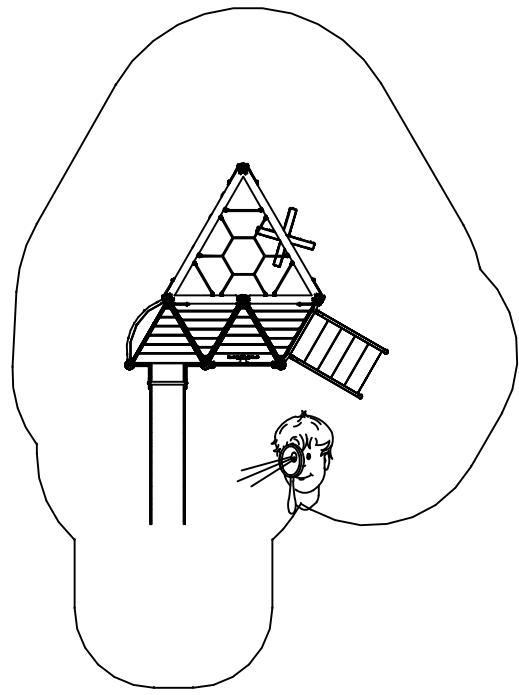
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60	= L: 4250
65	= L: 4400
70	= L: 4465
75	= L: 4550
80	= L: 4700
85	= L: 5000

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STEP 1

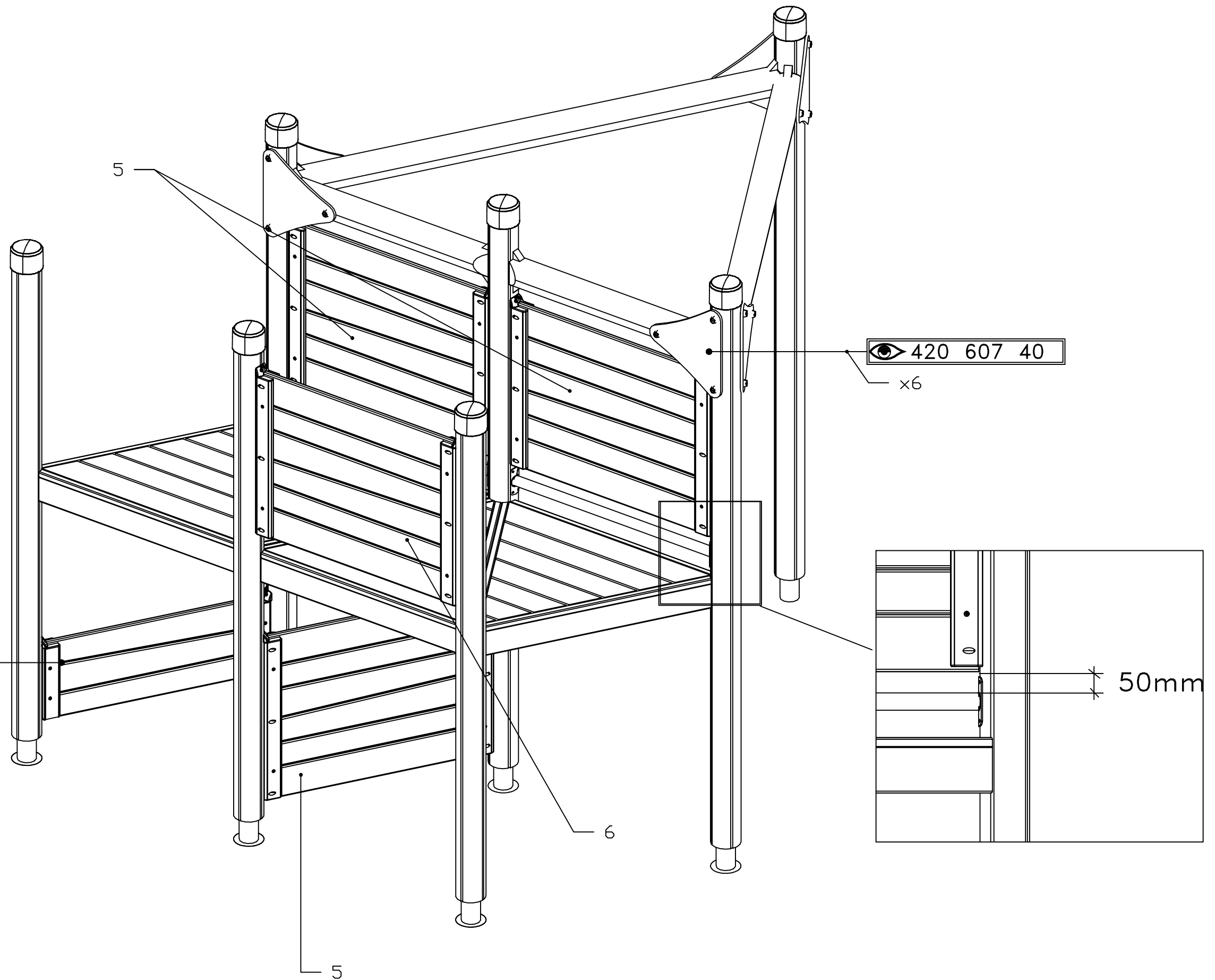
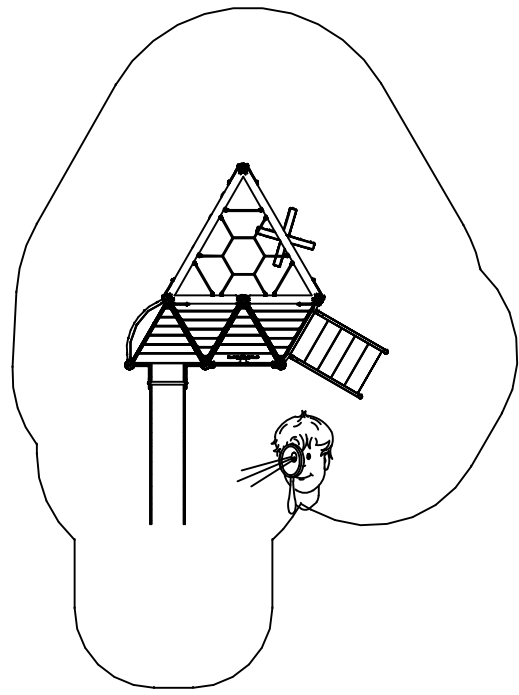


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STEP 2

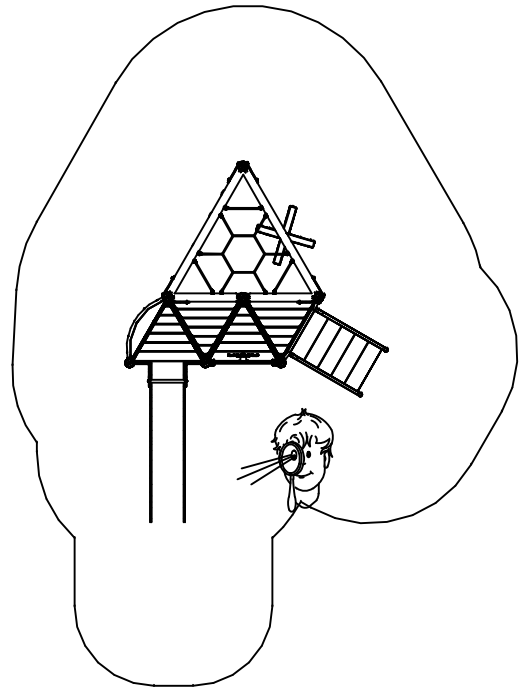


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STEP 3



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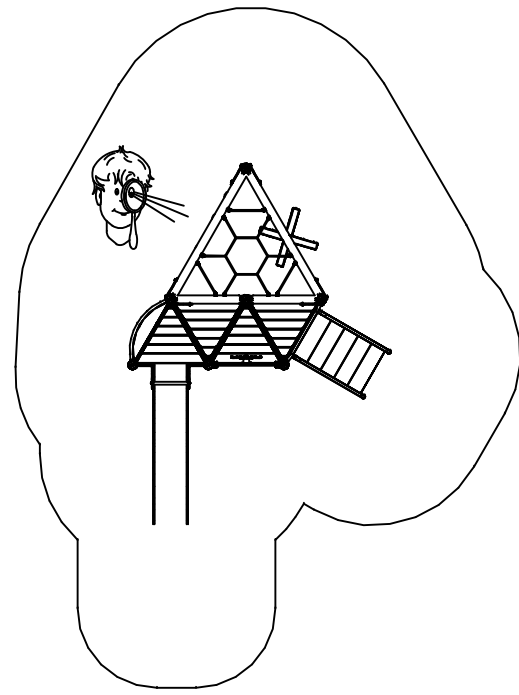
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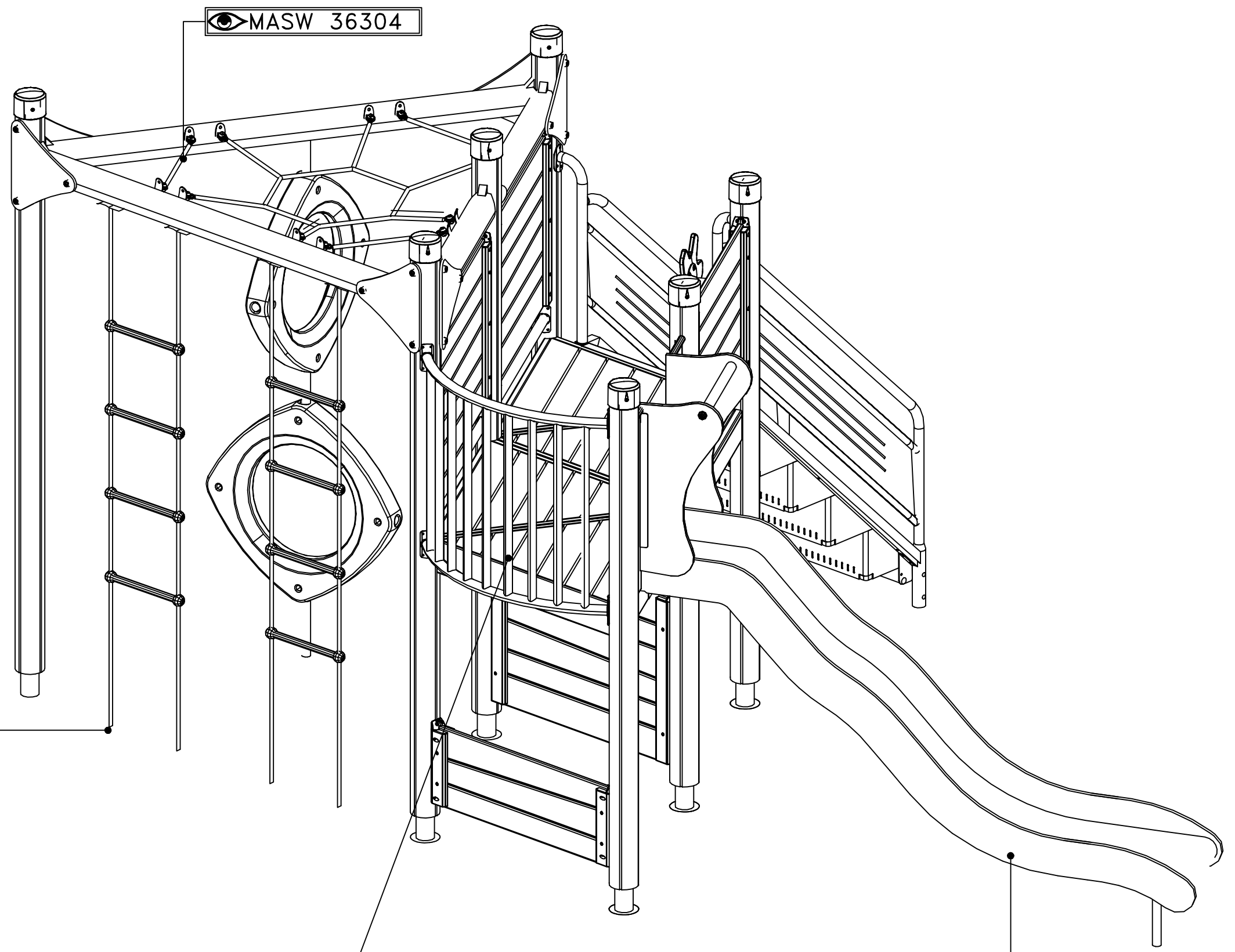
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STEP 4



180°



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x2

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423 212

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